

**I-SERIES**  
**MEDIUM TRUCK TIRES**

**IRONMAN**  
***TIRES***

**MEDIUM TRUCK TIRES**

# BUFFING GUIDELINES



Tire Size	Tread Design	Buff Radius		Max Buff Width	
		IN	MM	IN	MM
8.25R15	I-190	24.4	620	7.5	190
10.00R15	I-191	31.9	810	8.4	213
10.00R20	I-181	19.9	506	8.7	220
9R22.5	I-192	22.8	580	7.2	184
10R22.5	I-192	26.4	670	7.9	201
11R22.5	I-109 EcoFT	17.7	450	8.7	220
11R22.5	I-208 EcoFT	18.5	470	8.7	220
11R22.5	I-301	17.7	450	8.7	220
11R22.5	I-370 EcoFT	18.5	470	8.7	220
11R22.5	I-460 EcoFT	19.7	500	8.7	220
11R22.5	I-480	19.7	500	8.7	220
11R22.5	I-502 EcoFT	21.7	550	8.7	220
11R22.5	I-601 EcoFT	17.7	450	8.7	220
11R24.5	I-109 EcoFT	17.7	450	8.7	220
11R24.5	I-208 EcoFT	18.5	470	8.7	220
11R24.5	I-301	17.7	450	8.7	220
11R24.5	I-370 EcoFT	18.5	470	8.7	220
11R24.5	I-502 EcoFT	21.7	550	8.7	220
11R24.5	I-601 EcoFT	17.7	450	8.7	220
11R24.5	I-480	19.7	500	8.7	220
12R22.5	I-181	49.3	1252	9.3	236
12.00R24	I-301	31.8	809	9.2	234
12R24.5	I-301	49.3	1251	9.3	236
215/75R17.5	I-109	19.5	496	6.7	170
225/70R19.5	I-109	20.0	507	6.9	176
225/70R19.5	I-604	15.4	390	7.1	180
225/70R22.5	I-181	23.6	600	8.5	215
235/75R17.5	I-109	23.1	587	7.6	194

Tire Size	Tread Design	Buff Radius		Max Buff Width	
		IN	MM	IN	MM
245/70R19.5	I-109	16.7	425	8.0	202
245/70R19.5	I-604	19.1	485	8.0	204
255/70R22.5	I-181	24.3	617	8.4	213
275/70R22.5	I-502 EcoFT	23.6	600	9.0	228
285/75R24.5	I-109 EcoFT	23.6	600	8.9	225
285/75R24.5	I-208 EcoFT	23.6	600	8.9	225
285/75R24.5	I-370 EcoFT	23.6	600	8.9	225
285/75R24.5	I-480	23.6	600	8.9	225
285/75R24.5	I-502 EcoFT	23.6	600	8.9	225
285/75R24.5	I-601 EcoFT	23.6	600	8.9	225
295/75R22.5	I-109 EcoFT	24.6	625	9.4	240
295/75R22.5	I-208 EcoFT	24.6	625	9.4	240
295/75R22.5	I-460 EcoFT	29.5	750	9.4	240
295/75R22.5	I-480	20.9	530	9.1	230
295/75R22.5	I-502 EcoFT	27.6	700	9.4	240
295/75R22.5	I-601 EcoFT	24.6	625	9.4	240
295/75R22.5	I-370 EcoFT	29.5	750	9.4	240
315/80R22.5	I-301	25.6	650	10.2	260
315/80R22.5	I-402	37.4	950	9.8	250
315/80R22.5	I-502 EcoFT	37.4	950	9.8	250
385/65R22.5	I-402	39.4	1000	12.6	320
425/65R22.5	I-402	43.3	1100	13.6	345
445/65R22.5	I-402	46.5	1180	14.8	375

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